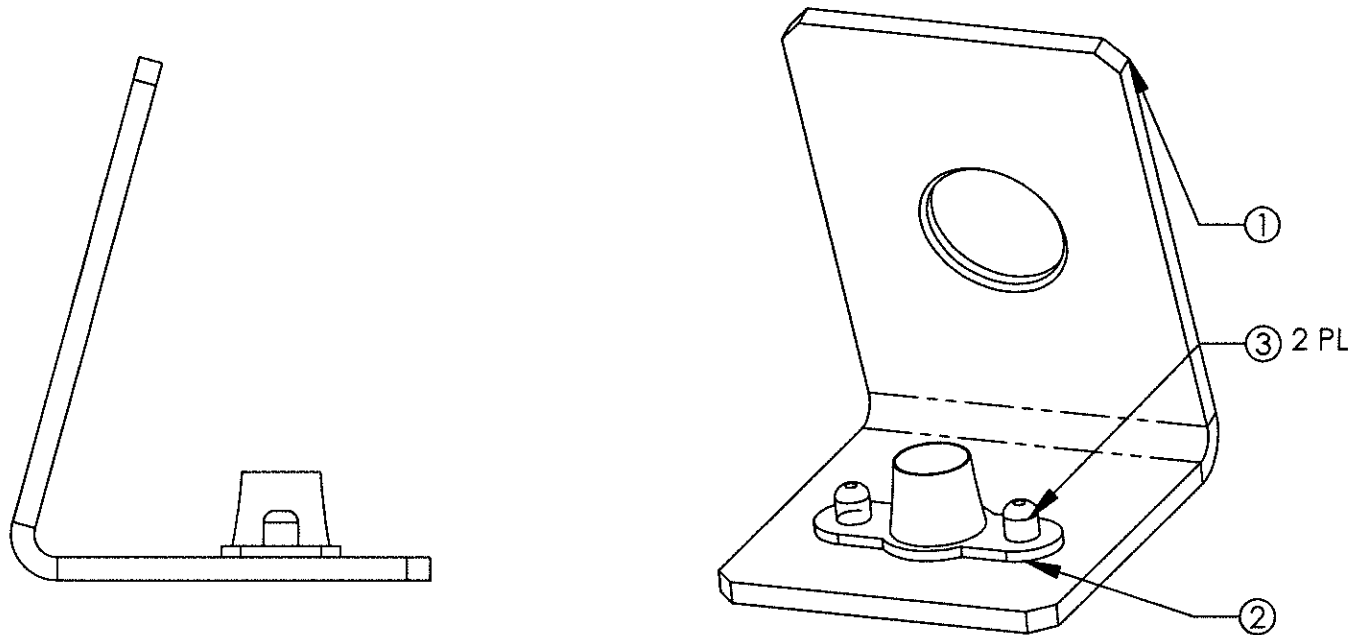
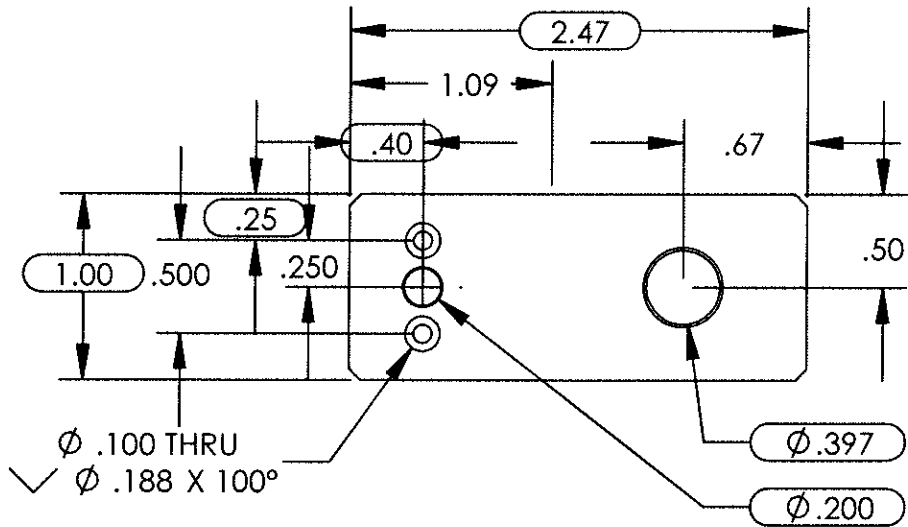


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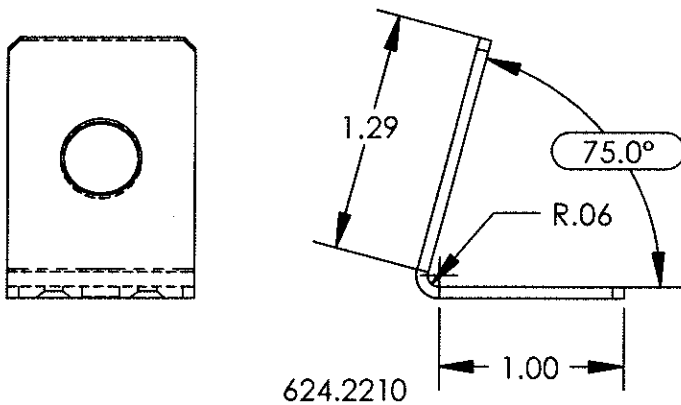
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
N/C	INITIAL RELEASE	12-01-03	D. PARROTT
A	INCORPORATED ECN 01122, 01236, 01580 & 01643	10-03-06	P. BRAVO
B	INCORPORATED ECN 02387, 04631	07-18-14	J. GARDINER
C	INCORPORATED ECN 05748	06-12-17	P. BRAVO

# NOTES:

1. FINISH: NONE
2. MATERIAL: 316 SS SHEET .062 THICK
3. DEBURR AND BREAK ALL SHARP EDGES
4. IDENTIFY IAW MPP-120.



624.2201

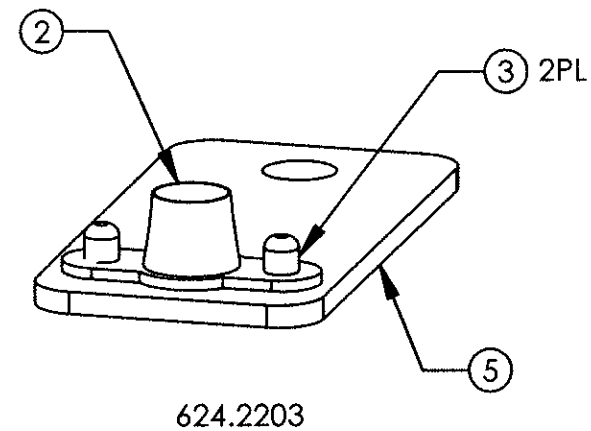
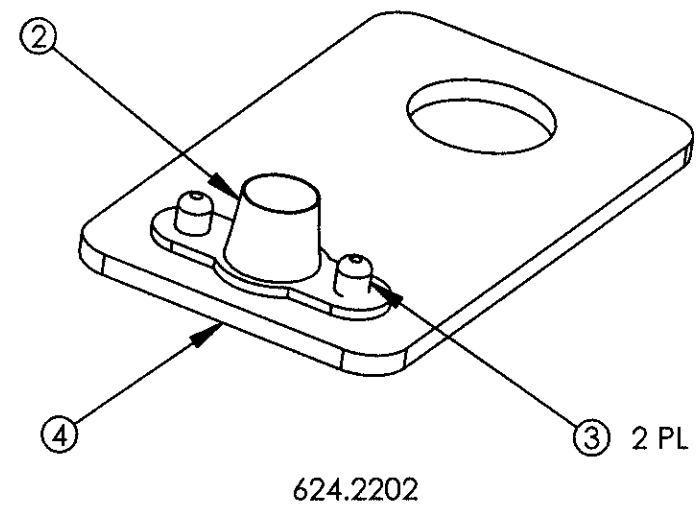
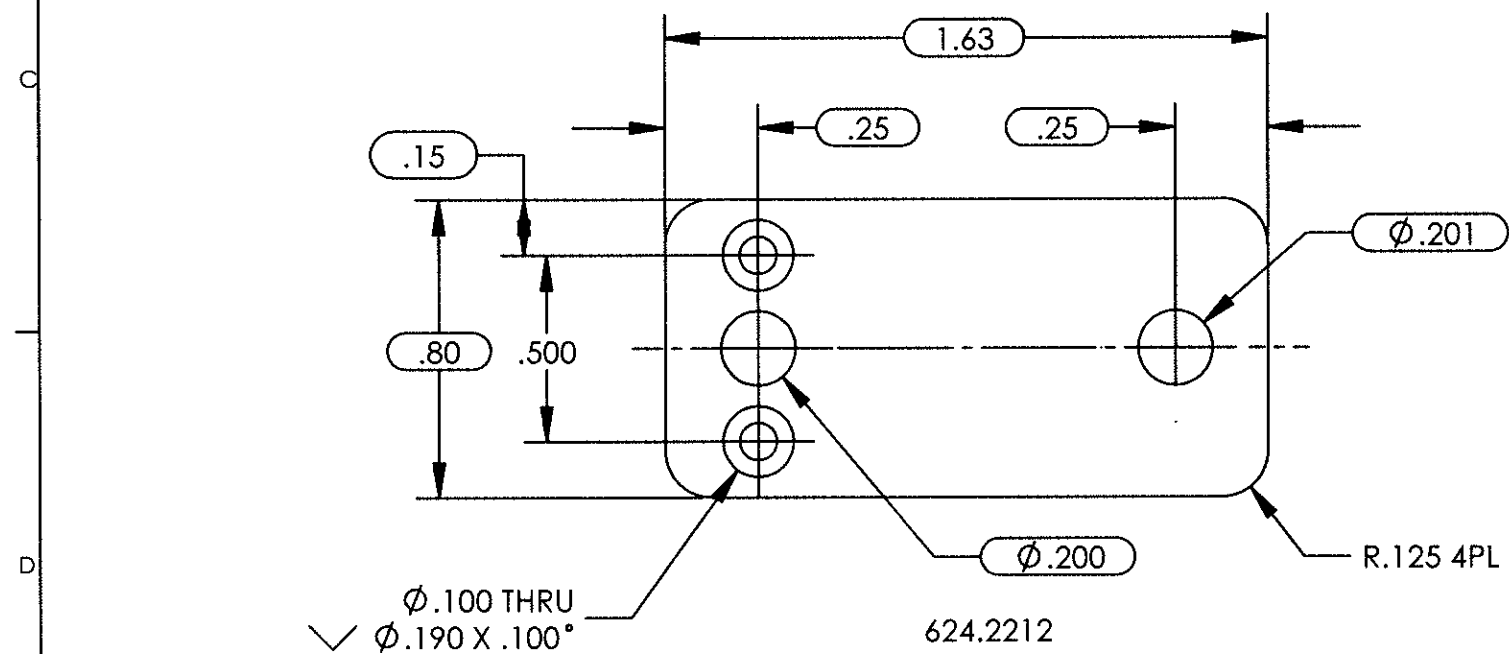
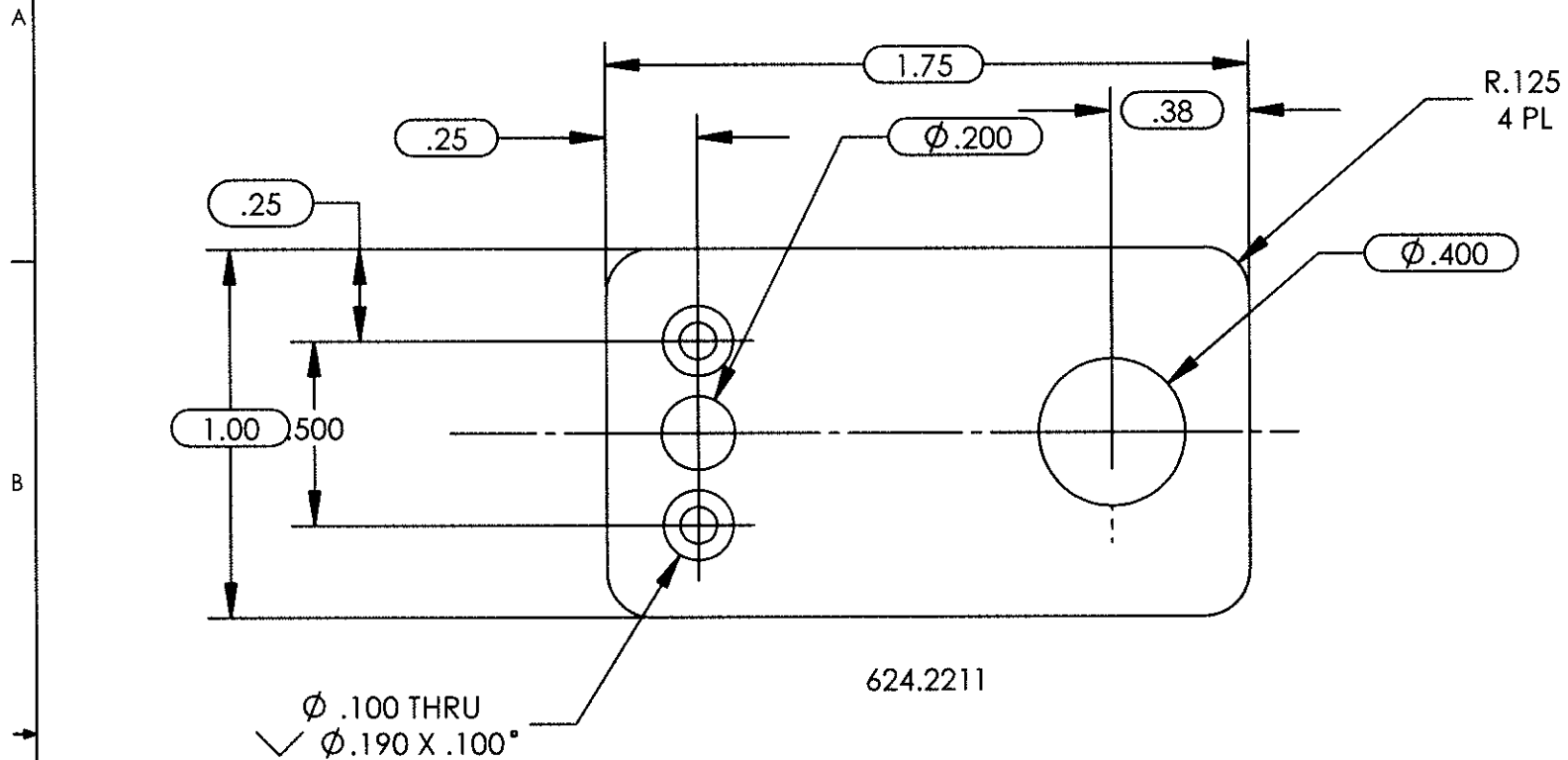


7	624.2214	DOUBLE L BRACKET		
6	624.2213	BULKHEAD DOUBLER		
5	624.2212	EXTENSION BRACKET SHEET		
4	624.2211	AFT SADDLE SHEET		
3	601.1696	COUNTERSUNK RIVET	MS20427F3-3	
2	601.1697	NUT PLATE	MS21070L3	
1	624.2210	AFT SADDLE SHEET		
	624.2203	LOOP CLAMP EXTEN BRACKET		
	624.2202	AFT SADDLE BRACKET		
	624.2201	AFT SADDLE BRACKET		
2203	2202	2201	FIND #	PART #
QTY		PARTS LIST		
NEXT ASSY (S)		ORIGINAL DATE	11-26-03	
614.3000		DRAWN BY	P. BRAVO	CHECKER
644.1800		DRAWING APPROVAL	D. PARROTT	
644.7000		CONTRACT NO.		
651.6000		UNLESS OTHERWISE SPECIFIED		
		DIMENSIONS ARE IN INCHES		
		TOLERANCES ARE:		
		2 PLACE DECIMALS $\pm .01$		
		3 PLACE DECIMALS $\pm .005$		
		ANGLES $\pm .5^\circ$		
SIZE	CAGE CODE	DWG. NO.	REV.	
B	07M26	624.2200	C	
SCALE		NONE		
		SHEET 1 OF 3		

**DART** AEROSPACE  
APICAL INDUSTRIES, INC.  
3030 ENTERPRISE CT., SUITE A  
VISTA, CA. 92081  
(760)-724-5300

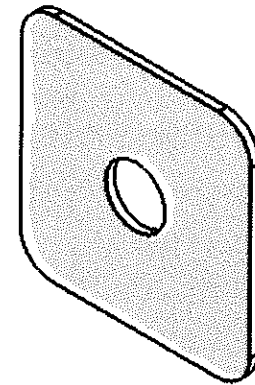
AFT SADDLE BRACKET

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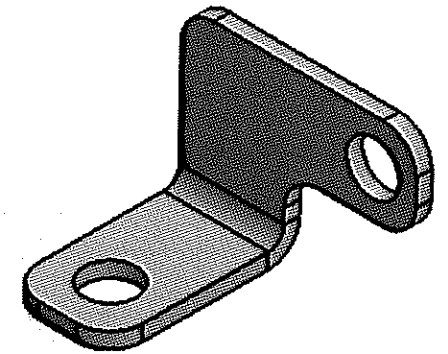
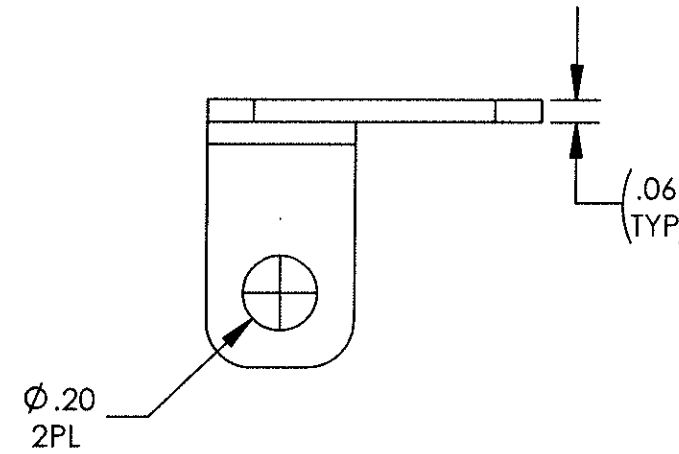
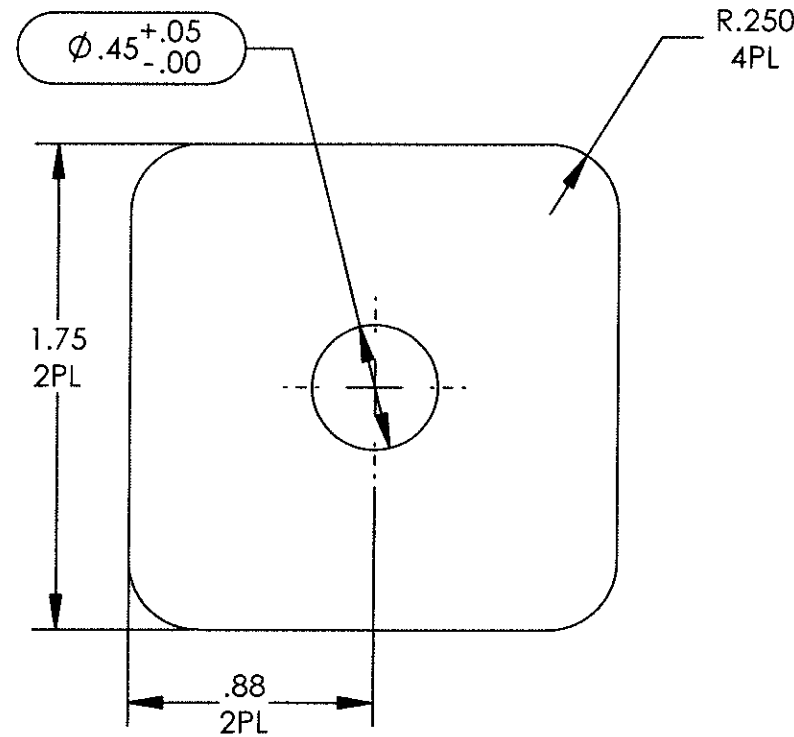
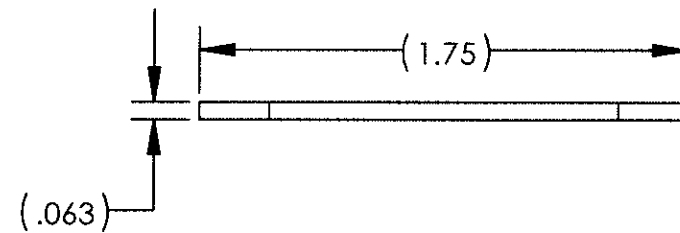


ORIGINAL DATE (MO-DA-YR) 11-24-03		3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300	
DRAWN BY P. BRAVO	CHECKER D. PARROTT	AFT SADDLE BRACKET	
DRAWING APPROVAL D. PARROTT 12-01-03		APICAL INDUSTRIES, INC. dba DART AEROSPACE	
CONTRACT No.		AFT SADDLE BRACKET	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ±.5°		SIZE B	REV. C
SCALE NONE		DWG. NO. 624.2200	SHEET 2 OF 3

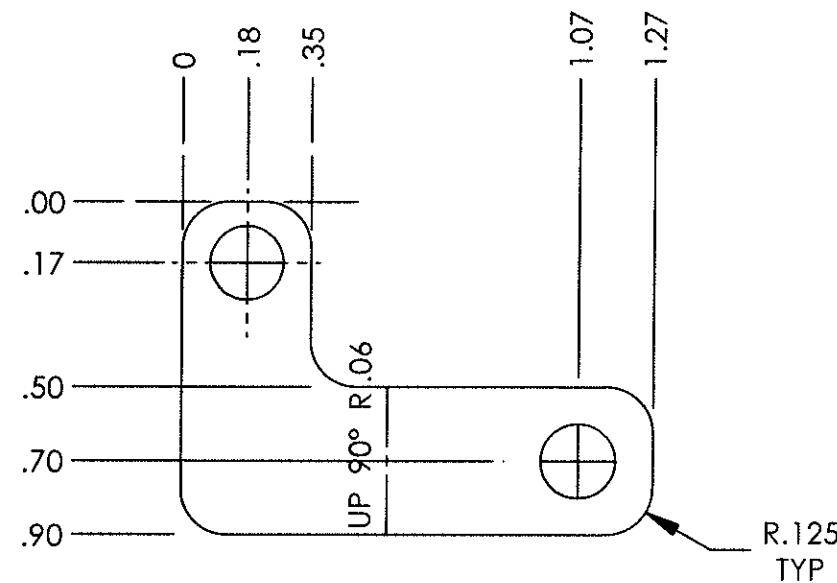
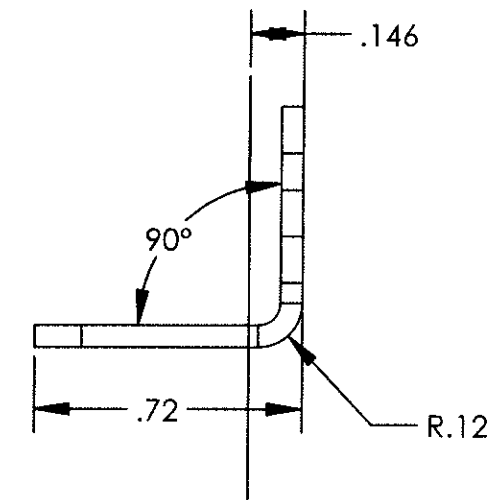
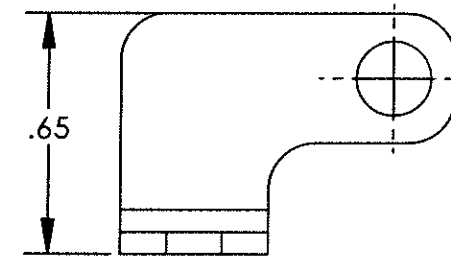
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624.2213



624.2214



624.2214-FLAT PATTERN

ORIGINAL DATE (MO-DA-YR) 11-26-03		<b>DART</b> 3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300 APICAL INDUSTRIES, INC. dba DART AEROSPACE	
DRAWN BY P. BRAVO	CHECKER D. PARROTT		
DRAWING APPROVAL D. PARROTT 12-01-03		AFT SADDLE BRACKET	
CONTRACT No.		SIZE B	REV. C
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS $\pm .01$ 3 PLACE DECIMALS $\pm .005$ ANGLES $\pm .5^\circ$		DWG. NO. 07MZ6 624.2200	SCALE NONE
		SHEET 3 OF 3	

